

POLYONE CORPORATION



MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**

Version Number 1.0  
Revision Date 05/22/2003

Page 1 of 7  
Print Date 6/3/2003

**1. PRODUCT AND COMPANY IDENTIFICATION**

**POLYONE CORPORATION**  
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship, (314) 771-1800  
Emergency telephone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).  
Product name : STAN-TONE HCC-27978 GREEN  
Product code : FO20005022PA  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS**

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Spinels, chromium (III) copper black	68186-91-4	10 - 30
Rutile, antimony chromium buff	68186-90-3	30 - 60

**3. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS**

Routes of Exposure: : Inhalation, Skin contact, Ingestion

**Acute exposure**

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : May cause eye/skin irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

MARKETED BY  
**HARWICK STANDARD  
DISTRIBUTION CORPORATION**  
60 S. Seiberling Street • Akron, Ohio 44305

## MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**Version Number 1.0  
Revision Date 05/22/2003Page 2 of 7  
Print Date 6/3/2003**Medical Conditions** : None known.  
**Aggravated by Exposure:****4. FIRST AID MEASURES**

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

Flash point : No data available.

Flammable Limits  
Upper explosion limit : No data available.  
Lower explosion limit : No data available.

Autoignition temperature : Not applicable.

Suitable extinguishing media : Carbon dioxide blanket, dry powder, foam, Water spray.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : None

**6. ACCIDENTAL RELEASE MEASURES**

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

Handling : Heat only in areas with appropriate exhaust ventilation. Prolonged

## MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**

Version Number 1.0  
Revision Date 05/22/2003

Page 3 of 7  
Print Date 6/3/2003

heating may result in product degradation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide	5 mg/m <sup>3</sup>	Time Weighted Average (TWA):	Dust and fume. as Fe	ACGIH
Rutile, antimony chromium buff	1 mg/m <sup>3</sup>	PEL:	as Cr	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m <sup>3</sup>	PEL:	as Sb	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as Cr	ACGIH
Rutile, antimony chromium buff	0.5 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as Sb	ACGIH
Spinels, chromium (III) copper black	0.5 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as Cr	ACGIH
Spinels, chromium (III) copper black	1 mg/m <sup>3</sup>	PEL:	as Cr	OSHA Z1

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Liquid	Evaporation rate	: Not established
Appearance	: Liquid, Viscous liquid dispersion	Specific Gravity	: Not determined
Color	: GREEN	Bulk density	: Not applicable.
Odor	: Very faint	Vapor pressure	: Not determined

## MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**

Version Number 1.0

Revision Date 05/22/2003

Page 4 of 7

Print Date 6/3/2003

Melting point/range	: Not applicable	Vapor density	: Heavier than air.
Boiling Point:	: Not applicable	pH	: Not determined
Water solubility	: Immiscible		

**10. STABILITY AND REACTIVITY**

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
68186-91-4	Spinels, chromium (III) copper black	Irritant	Eyes, Skin, Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
---------	---------------	------	------	-----

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

## MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**

Version Number 1.0

Page 5 of 7

Revision Date 05/22/2003

Print Date 6/3/2003

**Spinels, chromium (III) copper black 68186-91-4** The bi and trivalent forms of chrome have a low order of acute toxicity but may cause dermatitis, pulmonary sensitization and corrosive effect on eyes.

**Additional Health Hazard Information:**

**Rutile, antimony chromium buff 68186-90-3** Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.

Bioaccumulation Potential : No data available.

Additional advice : No data available.

**13. DISPOSAL CONSIDERATIONS**

Product : Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA : Refer to specific regulation.

IMO / IMDG : Refer to specific regulation.

**15. REGULATORY INFORMATION**

## US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**

Version Number 1.0  
 Revision Date 05/22/2003

Page 6 of 7  
 Print Date 6/3/2003

Not applicable

California Proposition 65 : This product does not contain a substance listed by California Prop 65.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
CHROMIUM III COMPOUNDSANTIMONY COMPOUNDS	68186-90-3	33.18
CHROMIUM III COMPOUNDCOPPER COMPOUNDS	68186-91-4	21.99

Canadian Regulations:

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
1309-37-1
68186-90-3
68186-91-4

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

- Australia AICS : Listed.
- China IECS : Listed.
- Europe EINECS : Listed.
- Japan ENCS : Not determined.
- Korea KECI : Listed.
- Philippines PICCS : Listed.

POLYONE CORPORATION



MATERIAL SAFETY DATA SHEET

**STAN-TONE HCC-27978 GREEN**

Version Number 1.0  
Revision Date 05/22/2003

Page 7 of 7  
Print Date 6/3/2003

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.