



**SM2128
Silicone Emulsion**

PRODUCT DESCRIPTION

SM2128 complies with FDA regulations with respect to incidental contact with food. It is based on SF18-350 silicone fluid.

KEY PERFORMANCE PROPERTIES

- Good lubricity
- Easy release
- High-temperature stability of silicone fluid
- Low volatility of silicone fluid
- Chemically inert
- Water dispersible

TYPICAL PRODUCT DATA

Property	Value
Emulsifier Type	Nonionic
Base Oil	SF18
Silicone Content %	35
Viscosity of Contained Oil @25C(77F)	350
Density lbs/gal	8.2
Total Solids %*	37-41
Color	white
Diluent	water
Storage Stability(months)	12

*%Total solids:% of nonvolatile material in the emulsion

SPECIFICATIONS

Typical property data values should not be used as specifications. Assistance and specifications are available by contacting GE Silicones at 800-255-8886.

APPLICATIONS

LUBRICATION

- rubber & plastic

MOLD REALEASE

- food packaging
- rubber & plastics (Refer to GE bulletin CDS#5269)
- latex dip additive

TEXTILES (Refer to GE bulletin CDS#5234)

- fiber & thread lubricants

WATER REPELLENT

- particle treatment

PLASTIC ADDITIVES

- extruded film

FDA STATUS

SM 2128 may be used in food contact applications where FDA regulations apply. Consult CDS#4256 for applicable regulations. Consult regulations for specific limitations and conditions of use.

INSTRUCTIONS FOR USE

% TO USE

Normally used at a concentration of 0.2 to 2.5% silicone. A 2.0% silicone concentration is an excellent starting point for evaluating these products in new applications.

FINAL PROPERTIES

-Upon evaporation the product will form a thin film of silicone oil

HARD WATER DILUTION

Silicone emulsions are generally stable in hard water. However, should the water supply be of 200 ppm hardness or higher, softened water or boiler condensate is recommended as a diluent.

Dilution of the emulsion with water may result in the need for additional bacteriostat/fungistat to counteract possible microbial activity. It is recommended that each user evaluate the diluted emulsion before putting it into use. Depending on the specific applications and dilution level, it may be necessary to use additional bacteriostat/fungistat in the diluted product.

Silicone emulsions are shipped with sufficient biocide for preservation. Shipments of emulsions with sufficient biocide for all dilution levels in all applications is not feasible. Therefore, it is recommended that each user evaluate whether it is necessary to add additional biocide to diluted products.

FREEZE/THAW STABILITY OF GE SILICONE EMULSIONS

GE Silicones' emulsions are divided into two groups based on freeze/thaw stability.

Group II consists of silicone emulsions which, if frozen, either are of questionable performance or are damaged to the extent that their normal performance is likely to be impaired.

If freezing has occurred with any emulsion in Group II, the recommended procedure is to thaw the emulsion completely before stirring. "Properly thawed" means that the emulsion has completely melted (at less than 66C/150F) to a liquid state before any agitation of the product is attempted. Once thawed and agitated, a sample should be taken from the container to observe its physical appearance as compared to the standard material.

If the sample is of uniform appearance, the emulsion may be suitable for use. If the emulsion is not uniform, it probably will not be suitable for use.

It is recommended that all silicone emulsions are shipped in heated vans. All precautions to prevent freezing must be made in the handling, transferring and shipping of emulsions.

Group II: Potentially Unstable

SM2135	SM2128
SM2164	SM2133

HANDLING AND SAFETY

Material Safety Data Sheets are available upon request from GE Silicones. Similar information for solvents and other chemicals used with GE products should be obtained from your suppliers. When solvents are used, proper safety precautions must be observed.

STORAGE WARRANTY PERIOD

The warranty period is 12 months from date of shipment from GE Silicones if stored in the original unopened container at above freezing temperatures. Recommended extended storage container conditions: 4 to 27C(40 to 80F).

AVAILABILITY

SM2128 may be ordered from GE Silicones, Waterford, New York 12188, the GE Silicones Sales office nearest you or an authorized GE silicone product distributor.

GOVERNMENT REQUIREMENT

Prior to considering use of a GE Silicones' product in fulfilling any government requirement, please contact the Government and Trade Compliance office at 413-448-4624.

MARKETED BY
**HARWICK STANDARD
DISTRIBUTION CORPORATION**
60 S. Seiberling Street • Akron, Ohio 44305

Americas

GE Silicones World Headquarters

GE Silicones
260 Hudson River Road
Waterford, New York 12188
Technical Assistance:
800-255-8886
Customer Service:
800-332-3390

GE Canada, Inc.
2300 Meadowvale Blvd.
Mississauga, Ontario
Canada L5N 5P9
Telephone:
800-668-4644
Customer Service:
800-332-3390

GE Silicones Latin America
Av. Prolongacion Reforma
#490 - 4 To.Piso
Col. Santa Fe
Mexico, D.F.C.P. 01207
Telephone: 525-257-6095
Fax: 525-257-6094

Europe

GE Bayer Silicones Headquarters

GE Bayer Silicones GmbH & Co KG
1 Falkenberg
D-40699 Erkrath
Germany
Telephone: 49-2104-9430
Fax: 49-2104-943111

GE Bayer Silicones GmbH & Co KG
1 Plasticslaan
P.O. Box 117
4600 AC Bergen op Zoom
The Netherlands
Telephone: 31-16429-2291
Fax: 31-16429-2708

GE Bayer Silicones GmbH & Co KG
15, Olaf Palme-Strasse
D-51368 Leverkusen
Germany
Telephone: 49-21430-31922
Fax: 49-21430-28435

Pacific

GE Silicones Hong Kong

GE Plastics
Room 1008, Tower 1
The Gateway
25 Canton Road
Tsimshatsui, Kowloon
Hong Kong
Telephone: 852-2629-0888
Fax: 852-2629-0803

Toshiba Silicone Company
Roppongi 6-2-31, Minato-Ku
Tokyo 106-8550, Japan
Telephone: 81-3-3479-3918
Fax: 81-3-3479-2944

GE Silicones Korea
c/o Dongyang Silicones Co., Ltd.
GEPK Bldg. 4th Floor
231-8 Nonhyun-dong
Kangnem-Ku
Seoul, Korea 135-010
Telephone: 82-2-518-2626
Fax: 82-2-517-2646

LIMITED WARRANTY

GE Silicones warrants that its products will conform to GE Silicones' internal specifications at the time of application or use, provided that the product is stored in accordance with GE Silicones' recommendations and used or applied before the earliest of (1) any "Use Before Date" indicated on the product package, (2) one year from date of shipment by GE Silicones, or (3) expiration of such other period or recommended storage time stated in GE Silicones' product literature for such product. If notified in writing of a claim within six months of a product's use or application, GE Silicones will, at its option, replace, or refund the purchase price of, any GE Silicones product which does not satisfy the foregoing warranty.

THE FOREGOING SHALL CONSTITUTE THE SOLE AND EXCLUSIVE REMEDY FOR DEFECTS IN, OR FAILURE OF, ANY PRODUCT, AND THE SOLE AND EXCLUSIVE LIABILITY OF GENERAL ELECTRIC COMPANY THEREFOR. THE WARRANTY STATED ABOVE IS IN LIEU OF ALL OTHER WARRANTIES, WRITTEN OR ORAL, STATUTORY, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

LIMITATION OF LIABILITY: GE Silicones shall in no event, whether the claim is based on warranty, contract, tort, strict liability, negligence or otherwise, be liable for incidental or consequential damages, or for any other damages in excess of the amount of the purchase price.

NOTE: For many products, GE Silicones may be able to offer a more extensive, application specific warranty. For further information, contact your GE Silicones field representative.



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